



## ALDH Series 3 Flute High Performance Endmills

Aluminum Double Helix is optimized for Slotting, Pocketing, and Peripheral Milling roughing and finishing operations in CNC Machining Centers



ALDH-ST Series Double Helix Stub Length with Sharp Corners							
Part Number	Size	Shank	LOC	OAL	Radius	*LBS	C5 Price
ALDH-ST-30375	3/8	3/8	1/2	2	Sharp	n/a	\$37.70
ALDH-ST-30500	1/2	1/2	5/8	2-1/2	Sharp	n/a	\$55.00
ALDH-ST-30625	5/8	5/8	3/4	3	Sharp	n/a	\$98.30
ALDH-ST-30750	3/4	3/4	1	3	Sharp	n/a	\$136.89
ALDH-ST-31000	1	1	1-1/4	3	Sharp	n/a	\$212.54



ALDH Series Double Helix Regular Length with Sharp Corners							
Diameter	EDP#	Shank	LOC	OAL	Radius	*LBS	C5 Price
ALDH-30375	3/8	3/8	3/4	2-1/2	Sharp	n/a	\$40.85
ALDH-30500	1/2	1/2	1-1/4	3	Sharp	n/a	\$59.82
ALDH-30625	5/8	5/8	1-5/8	4	Sharp	n/a	\$107.39
ALDH-30750	3/4	3/4	1-5/8	4	Sharp	n/a	\$149.68
ALDH-31000	1	1	1-3/4	4	Sharp	n/a	\$238.75



ALDH Series Double Helix Reduced Shank with Sharp Corners							
Diameter	EDP#	Shank	LOC	OAL	Radius	*LBS	C5 Price
ALDH-RN-30375	3/8	3/8	1/2	2-1/2	Sharp	1-1/8	\$43.95
ALDH-RN-30500	1/2	1/2	5/8	3	Sharp	1-3/8	\$64.22
ALDH-RN-30625	5/8	5/8	3/4	4	Sharp	1-5/8	\$104.90
ALDH-RN-30750	3/4	3/4	1	4	Sharp	1-5/8	\$147.42
ALDH-RN-31000	1	1	1-1/4	5	Sharp	2	\$218.35



ALDH Series Double Helix Reduced Shank with Corner Radius							
Diameter	EDP#	Shank	LOC	OAL	Radius	*LBS	C5 Price
ALDH-RN-30375-020	3/8	3/8	1/2	2-1/2	.020	1-1/8	\$47.00
ALDH-RN-30500-030	1/2	1/2	5/8	3	.030	1-3/8	\$67.28
ALDH-RN-30625-030	5/8	5/8	3/4	4	.030	1-5/8	\$107.95
ALDH-RN-30750-030	3/4	3/4	1	4	.030	1-5/8	\$150.47
ALDH-RN-31000-030	1	1	1-1/4	5	.030	2	\$221.41



Dataflute's Revolutionary New Tool for Aluminum can help you Reduce Cycle Times, Increase Productivity and Improve Profitability

*These tools are made from premium high transverse rupture strength, sub micro-grain carbide. Water soluble (flood) coolant (High Pressure when available) is recommended. Tools will perform best when used in conjunction with high performance milling chucks, or shrink-fit holders. Weldon flats can be provided on a quick turn-around basis, for a small charge. Data Flute offers resharpening services for these tools.*

\*LBS = Length Below Shank - All the above tools are coated with DATA FLUTE CNC C5 Coating (Designed specifically for machining aluminum alloys)

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