



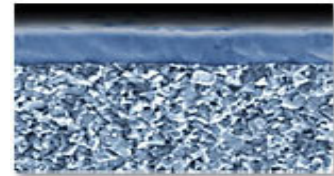
Sandvik Coromant

At the forefront of material's technology

S30T Milling Grade & CoroMill 390

- * Higher Speeds
- * Longer "In Cut" Time
- * Greater Security

Grade S30T for speed and tool life



Advanced Grade for productive milling in Titanium, Aluminum Heat Resistant Super Alloys, and 300 Series Stainless Steel

Use S30T for best tool life & largest cutting data increase when:

- Stability is relatively good
- Cutting conditions are predictable
- There is small to moderate amount of vibration
- Moderate to elevated cutting speeds



Insert grade S30T has been developed with productive titanium heat resistant super alloy, and 300 series stainless steel milling in mind. It combines the properties of a micro-grain carbide substrate with a wear resistant PVD coating. This enables very sharp cutting edges that resist fatigue and micro-chipping, offering machine shops longer times in cut at higher cutting speeds.

Advanced grades for Titanium, Aluminum, HRSA, & 300 SS

Milling machining of titanium alloys demand materials technology excellence. The thermal, chemical and mechanical loads that the cutting edges are subject to come close to the limits of every known cutting tool material. Insert grades S30T and S40T have been developed to withstand these conditions and to improve both productivity and security in titanium milling applications.



<u>KIT #</u>	<u>Kit Description</u>	<u>Kit Contents</u>	<u>Qty</u>	<u>Kit Promo Price</u>	<u>Savings</u>
<u>S30T 390 1</u>	3/4 x 3/4 Wldn Shk 11mm 2F RA390 cutter with 10 inserts	RA390-019M19-11L R390-11 T3 08M-MM S30T	1 10	\$362.18	\$86.82
<u>S30T 390 2</u>	1 x 3/4 Wldn Shk 11mm 3F RA390 cutter with 10 inserts	RA390-025M19-11M R390-11 T3 08M-MM S30T	1 10	\$387.81	\$92.19
<u>S30T 390 3</u>	1 x 1 Wldn Shk 11mm 3F RA390 cutter with 10 inserts	RA390-025M25-11M R390-11 T3 08M-MM S30T	1 10	\$387.81	\$92.19
<u>S30T 390 4</u>	1 x 1 Wldn Shk 17mm 2F RA390 cutter with 10 inserts	RA390-025M25-17L R390-170408M-MM S30T	1 10	\$395.52	\$95.48
<u>S30T 390 5</u>	1 1/4 x 1 1/4 Wldn Shk 17mm 2F RA390 cutter with 10 inserts	RA390-032M32-17L R390-170408M-MM S30T	1 10	\$420.32	\$100.68
<u>S30T 390 6</u>	1 1/4 x 1 1/4 Wldn Shk 17mm 3F RA390 cutter with 10 inserts	RA390-032M32-17M R390-170408M-MM S30T	1 10	\$433.55	\$103.45
<u>S30T 390 7</u>	1 1/2 x 1 1/4 Wldn Shk 17mm 3F RA390 cutter with 10 inserts	RA390-038M32-17M R390-170408M-MM S30T	1 10	\$445.95	\$106.05

Other cutter diameters available. Inserts in grades S30T and S40T are made for other style cutters in the CoroMill family.
Ask about S30T and S40T inserts for your other Sandvik Coromant cutters.



K & H Sales, Inc
Industrial Tools & Supplies
Toll Free (800) 734-2602
www.kandhsalesinc.com

San Leandro, CA 94577 Phone 510-352-2600
Watsonville, CA 95076 Phone 831-761-7777
El Dorado Hills, CA 95762 Phone 916-934-0310
Offer Expires 6/30/2010